

Figure 1

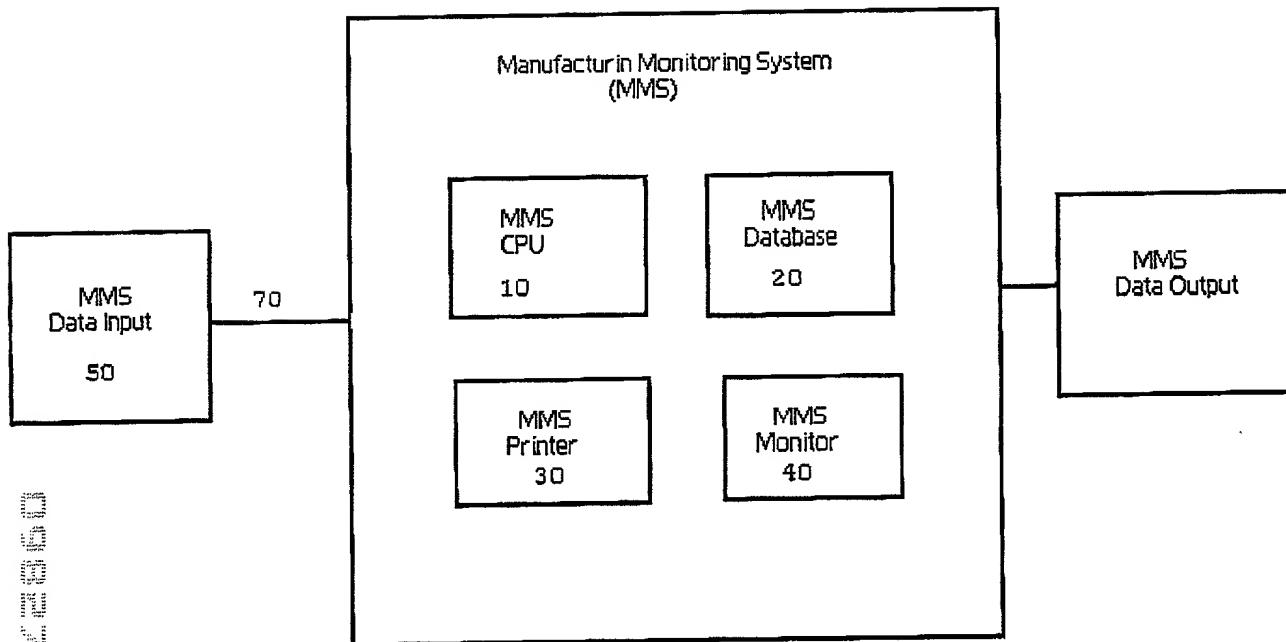


Figure 2

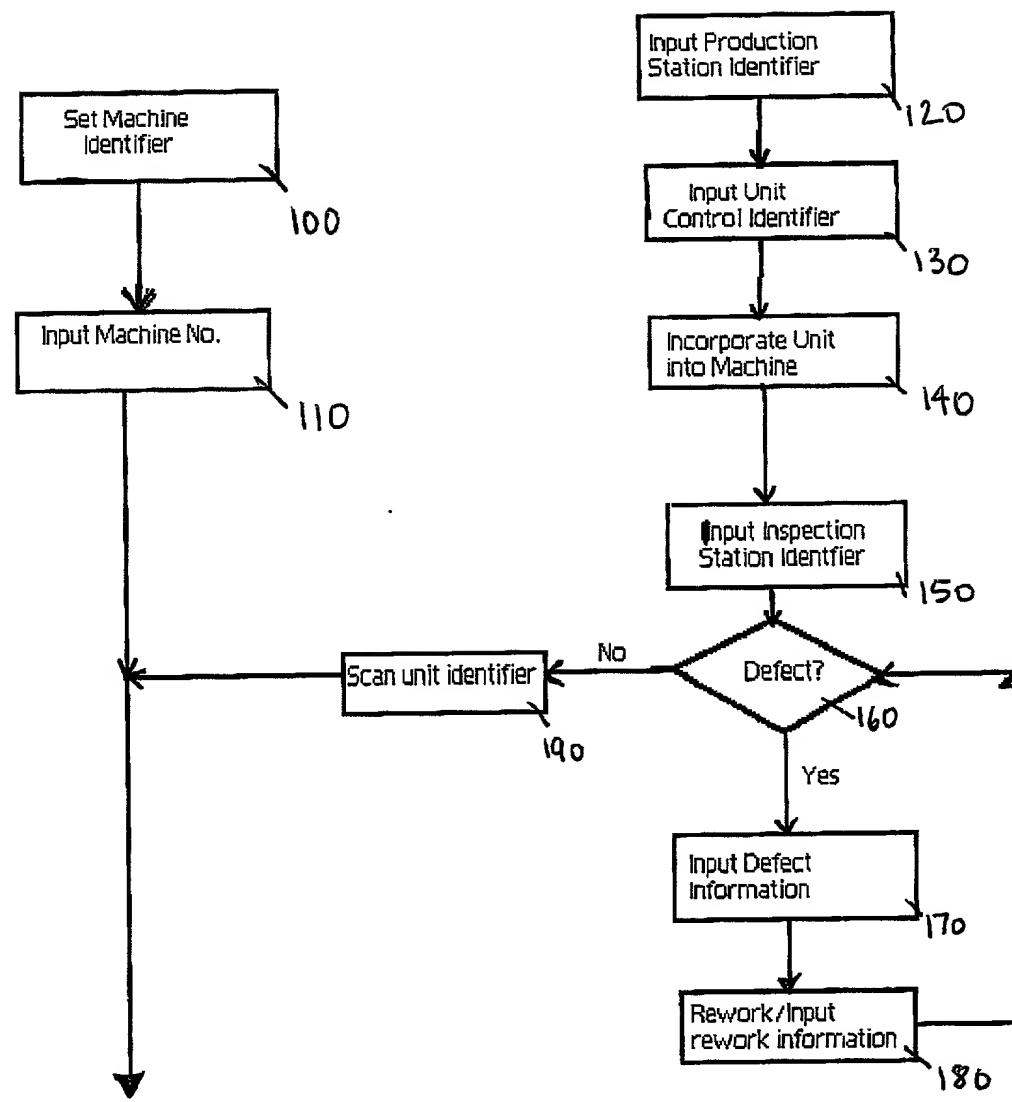


Figure 3.

SCANNED, # 12

FIGURE 3A

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Current Data (From Last Working Day 4:00 PM to Today 4:00 PM)

QC Stations	Def	Insp	Rate	X	Prod Main	Q'ty	Rate
AQ-01	14	88	0.159	■■■	Prod Sub	6	0.072
AQ-02	6	87	0.069	■■■	J-7	4	0.048
AQ-03	6	85	0.071	■■■	Loc	0	0
AQ-04	0	85	0	■■■	PCB	1	0.012
AQ-05	2	83	0.024	■■■	Eng	0	0
AQ-06	0	86	0	■■■	QC	0	0
AQ-07	2	85	0.024	■■■	No Info	0	0
AQ-08	3	84	0.036	■■■	Others	2	0.024
AQ-09	1	84	0.012	■■■	Reason	7	0.084
AU-01	1	84	0.012	■■■			
AU-02	2	88	0.023	■■■			
AU-03	3	76	0.04	■■■			
AU-04	3	75	0.04	■■■			

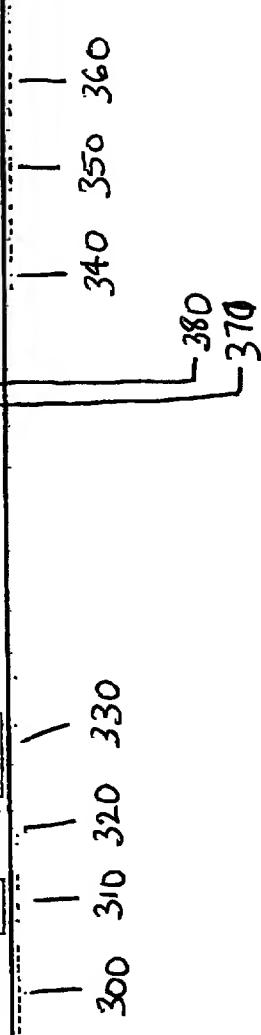


FIGURE 5

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400 410 420

430

440 450 460

Machine No	Insp. St.	Defect	Repair	Responsible	Prod	Defect Line
9350050200	AQ-01	Discr. cr. [2] on rear mach. fan	Connected	PROD	AE-10	5/25/00 1:53:37 AM
9350050168	AQ-01	Discr. cr. [2/3] Paper bank board	Connected the connector	PROD	AE-10	5/25/00 1:53:44 AM
9350050177	AQ-01	Harness out of the saddle rear side necklate	Put into the clamp	PROD	AC-LINE	5/30/00 2:01:32 PM
9350050254	AQ-01	Incomplete locked Frame Case	Assy closed (female)	PROD	AV-LINE	5/30/00 1:25:35 PM
9350050238	AQ-01	Loose rivet paper bank frame	Retighten	PROD	AC-16	5/30/00 1:00:10 PM
9350050220	AQ-01	M/M Duct fan	Rebounder	PROD		5/30/00 3:32:19 PM
93170050011	AQ-01	M/S ferrite power cord		PROD		5/30/00 3:24:30 PM
9350050252	AQ-01	M/S screw Duct fan		PROD	AE-11	5/30/00 1:25:52 PM
9350050252	AQ-01	M/S screw Duct fan [1]	installed [SCREW]	PROD	AE-11	5/30/00 8:11:51 AM
9350050202	AQ-01	M/S screw Duct fan brkt. [1]	installed the screws	PROD	AE-10	5/30/00 11:58 PM
9350050248	AQ-01	M/S front recycle brkt. Scsrews on rear side	PTA #9 error (installed the screws)	PROD	AE-LINE	5/30/00 1:27:01 PM
9350050243	AQ-01	Mis-routed black hair Power supply	Assy. put. correct position (female)	PROD	J-7	5/25/00 4:04:24 PM
9350050233	AQ-01	Mis-routed black hair Power supply	Replace BICU isolated	PROD		5/30/00 11:12:51 AM
9350050177	AQ-01	No display, operation panel	Replaced scanner PCB	PROD	AE-10	5/30/00 9:22:40 AM
9350050209	AQ-01	No display, operation panel	BICU CN- 301 defected (connected) Err. PROD	PROD	J-7	5/30/00 8:21:02 AM
9350050205	AQ-01	No power, machine	Replaced BICU pod	PROD		
		SC 368 light stay on		PROD		

FIGURE 6

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5/10

520

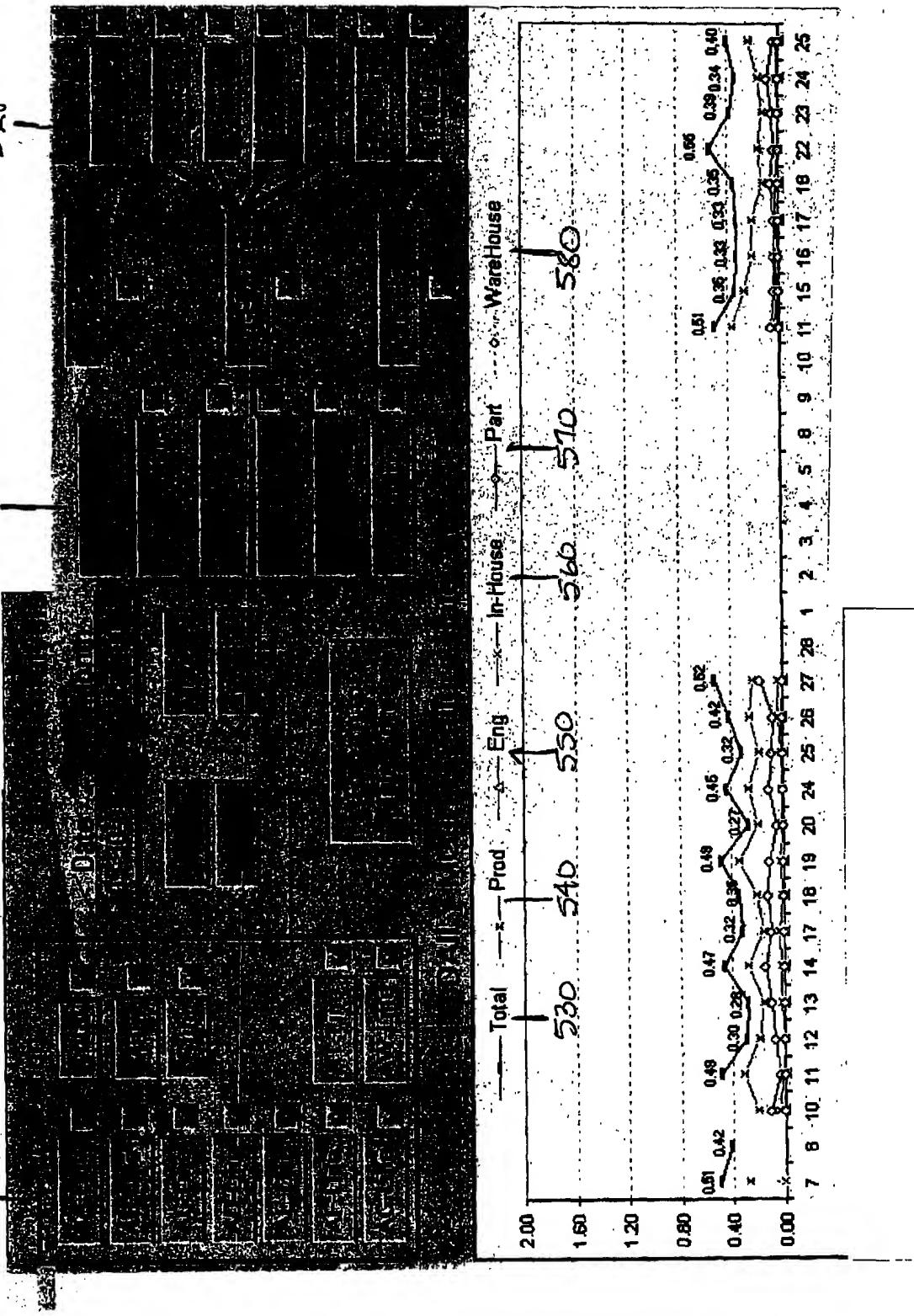


Figure 7.

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FIGURE 8

Date	Input			QC Output			Packing Output			Work in Process		
	600	610	620	630	640	650	660	670	680	690	700	710
5/25/00	95	95	95	93	93	93	101	101	101	32	0	82
5/24/00	95	100	100	100	100	100	102	102	102	88	0	88
5/23/00	96	96	105	105	105	105	115	115	115	95	0	95
5/22/00	82	82	78	78	78	78	57	57	57	114	0	114
5/18/00	94	94	85	85	85	85	86	86	86	89	0	89
5/17/00	91	91	87	87	87	87	115	115	115	81	0	81
5/16/00	94	94	90	90	90	90	60	60	60	105	0	105
5/15/00	86	86	90	90	90	90	94	94	94	71	0	71
5/11/00	93	93	85	85	85	85	82	82	82	79	0	79
5/10/00	66	7	73	7	7	75	1	74	75	68	5	73
5/9/00	91	91	91	85	85	85	84	84	84	3	72	75
5/8/00	73	73	73	70	70	70	81	81	81	3	65	68
5/5/00	62	62	62	64	64	64	1	63	64	3	73	76

